

shg 23/04

Work Order ID 57935

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Item ID: D407-728-411

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube Protector

Start Date: 4/20/10 Start Qty: 2.00



Cust Item ID:

Required Date: 4/23/10 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: W

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D407-728-411 CHG001 -

Pick k.t 10-4-21 2x SL
J for BG 10/04/21

110

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8w/04/23

(72)

120

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D407-728-411 Location: 62 PPP Rev: A

10-4-23 SL (20)

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Item ID: D407-728-411

Accept

Setup Start

Revision ID:

Stop

Item Name: Skidtube Protector

Start Date: 4/20/10 Start Qty: 2.00

Cust Item ID:

Required Date: 4/23/10 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/04/23

MF
10.4-23

Picklist Print

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Work Order ID: 57935

Parent Item: D407-728-411

Parent Item Name: Skidtube Protector

Comments: IPP Rev: A1105.10.1911 New issue (KJ/EC)

Start Date: 4/20/10

Required Date: 4/23/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN960JD10L		Purchased	No			110	Each	4,535.000	56.0000			
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Washer

10-4-21 81

Warehouse Location	Loc Qty	Loc Code
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Main Warehouse

ST348

4535

110985

4535

Manufactured No

110

Each

0.0000

2.0000



Aft Skidtube Protector

56

B57936 10-4-23 51



Fwd Skidtube Protector

Manufactured No

110

Each

8.0000

2.0000

10-4-21

Warehouse Location	Loc Qty	Loc Code
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Main Warehouse

ST500

8

35703

8

Purchased No

120

Each

1,754.000

56.0000

MS27039-1-08



Screw

2

10-4-21

51 (24)

Warehouse Location	Loc Qty	Loc Code
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Main Warehouse

ST291

1754

110552

44

110835

1710

56

8

206 L/ L1/ L3 /L4 SERIES & 407 HIGH/LOW GEAR SERIES and
206 L/ L1 /L3/ L4 & 407 FLOAT GEAR SERIES

Qty -311	Qty -411	Qty -313	Qty -413	Qty -315	Qty -415	Part Number	Description
							206 L/L1/L3/L4 LOW GEAR & 407 HIGH/LOW GEAR
X						D407-728-311	REPLACEMENT WEARPAD KIT
	X					D407-728-411	SKIDTUBE PROTECTOR KIT
							206 L/L1/L3/L4 HIGH GEAR
		X				D206-728-313	REPLACEMENT WEARPAD KIT
			X			D206-728-413	SKIDTUBE PROTECTOR KIT
							206 L/L1/L3/L4 & 407 FLOAT GEAR
				X		D407-728-315	REPLACEMENT WEARPAD KIT
					X	D407-728-415	SKIDTUBE PROTECTOR KIT
5		6		7	1	D3339-3	CENTER WEARPAD
1						D3339-5	FORWARD WEARPAD
		1		1		D3339-7	LONG FORWARD WEARPAD
1				1	1	D3339-9	AFT WEARPAD
	1					D3340-7	FORWARD SKIDTUBE PROTECTOR
						D3340-13	AFT SKIDTUBE PROTECTOR
			1		1	D3340-15	CENTER SKIDTUBE PROTECTOR
			1			D3340-17	AFT SKIDTUBE PROTECTOR
			1			D3340-19	CENTER SKIDTUBE PROTECTOR
					1	D3340-21	AFT SKIDTUBE PROTECTOR
					1	D3340-25	FORWARD SKIDTUBE PROTECTOR
28	28	38	38	46	46	MS27039-1-08	SCREW
28	28	38	38	46	46	AN960JD10L	WASHER
				8	8	NAS1330C3K116	BLIND INSERT

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries